



# The Alsa Corporation

## **ASEP-332 Self Etching Primer**

Product Number  
ASEP-332

Description  
Self Etching Primer

Hardeners  
ASEPA-254

Description  
Self Etching Activator

### Description

ASEP-332 Self Etch Primer is a 2 Part Primer which chemically protects against the corrosion process. Recommended for protecting bare metal, Galvanized steel and aluminum, ASEP-332 gives medium film build to help eliminate imperfections and can be lightly sanded.

### Surface Preparation

1. Wash area thoroughly with soap and water to remove contaminants that solvent based cannot remove.
2. Clean Repair area with wax and grease remover.
3. Completely sand surface with 180-220 grit paper and re-clean with wax and grease Remover.
4. If metal surface is badly pitted or rusted, the rust must be removed. Remove by Grinding or sand Blasting and treating the surface with a quality metal cleaner or conditioner.
5. Aluminum and Stainless steel MUST be sanded with 150-220 grit sand paper even if a metal prep or self etching primer is used. Prime stainless steel and aluminum within 72 hours, and prime bare steel immediately after cleaning.

### Mixing Ratio (1:1)

Mix 1 part Asep-332 to 1 part ASEPA-254.

### Application

Adjust air pressure at the gun to 30-45 psi for Gravity or Siphon feed application or 6-10 psi with HVLP. Apply 1-2 full coats allowing 30-60 minute flash before topcoating. A minimum of 0.8 mils is required for corrosion protection.

### Dry times at 77° F

Dust Free in 10 minutes  
Too Sand in 60 minutes

### Force Drying

Purge time @ 77° F 10 Minutes  
Bake Time @ 140°F 30 Minutes

### Recoating

ASEP-332 Self Etching primer may be recoated after a 30-60 minute Dry @77F. After 24 Hours ASEP-332 must be scuffed.

### Technical Data

Primer	1 Part ASEP-332
Activator	1 Part ASEPA-254
Induction Oeriod	None
Viscosity	16-19 seconds #2 Zahn
Tinting	Do not tint
Weight Solids (RTS)	22.91%
Film Build/ Wet Coat	0.6-0.8 mils
VOC (RTS)	5.6 LBS/Per Gal
Humidity Resistance	Excellent